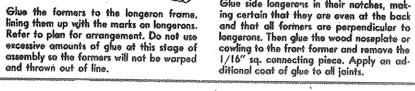
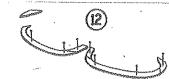


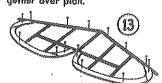
and thrown out of line.



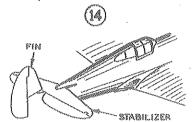
Stringers are glued in notches next. Do this in pairs—one on each side—to keep the fusakage from springing out of line. When stringers are all in place, glue in cockpit former if your model has one. cockpit covers in place. If desired, transparent partions may be made of callulaid. See sketch elsewhere on plan for cockpit details.



Glue stabilizer outline pieces together over plan.

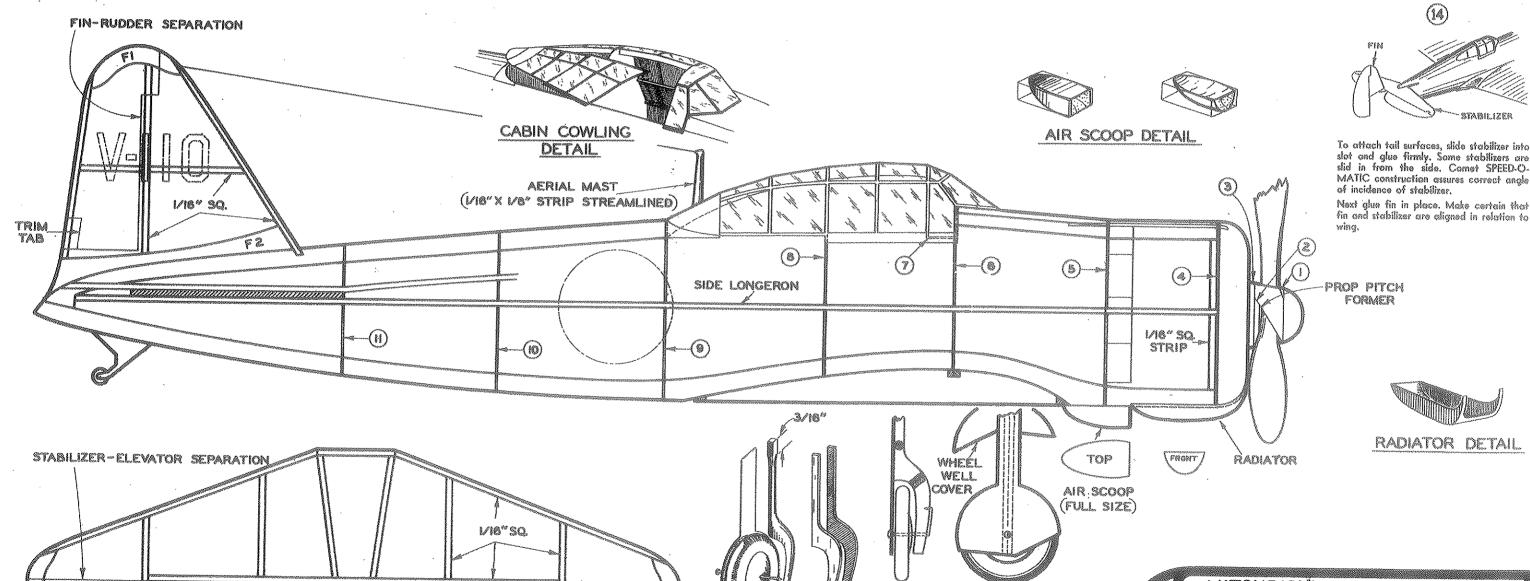


Build remainder of stabilizer from 1/16" sq. strips. When glue is dry, remove from plan and round off outer edges. Build fin in same mannap



To attach tail surfaces, slide stabilizer into slot and glue firmly. Some stabilizers are slid in from the side. Comet SPEED-O-MATIC construction assures correct angle of incidence of stabilizer.

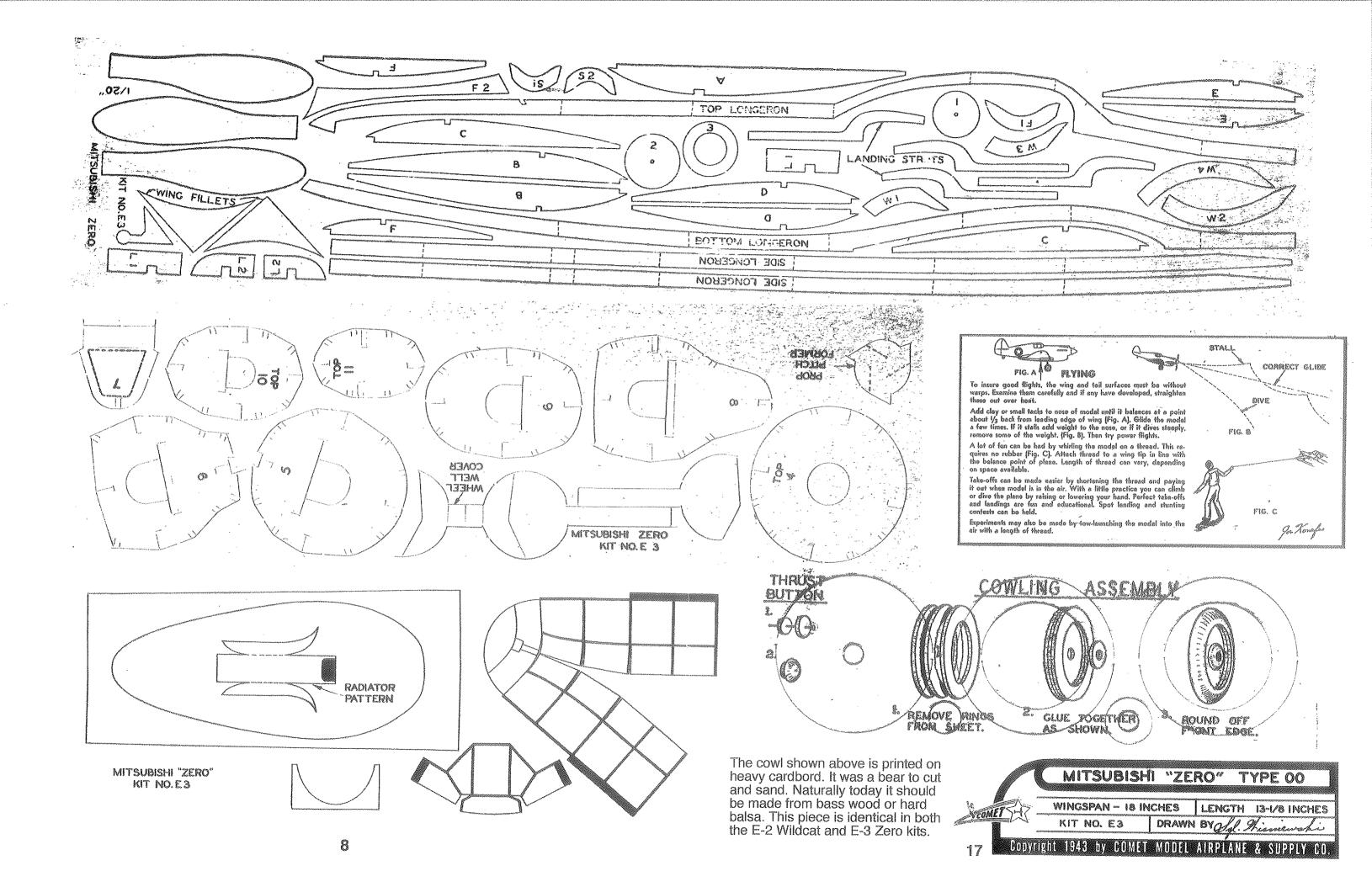


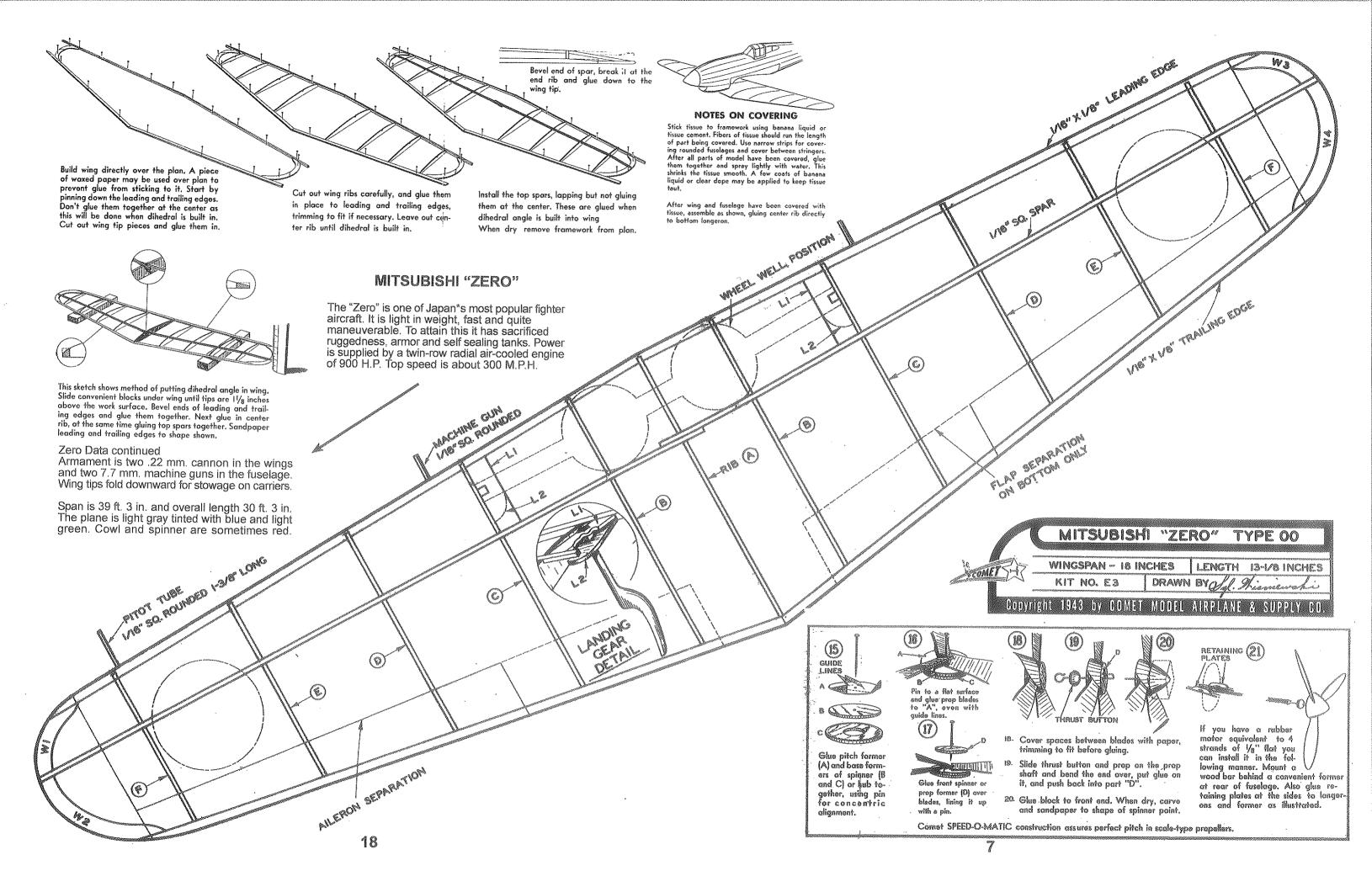


WINGSPAN - 18 INCHES LENGTH 13-1/8 INCHES KIT NO. E3

DRAWN BYO

TRIM TAB





Building the E3 ZERO

Stew Meyers

I bought a Comet E3 kit of the Zero at Geneseo last year for \$10. Sure enough it had pine print wood and stringers and a cardboard cowl in addition to the file card stock "Speed-O-Matic" formers. After putting out the first issue of this series I was inspired to throw together the Zero. I built it per the plans except for substituting balsa for the cardboard and pine.

I made copies of the print wood and formers on balsa by placing a Xerox copy of the print wood or former upside down on the wood and tracing it with a felt tip blender pen filled with acetone.

The fin and stab were built per the plan no changes. Maybe the stab needs to be 10% larger. The wing was also built per the plan except for a1/8th sq leading edge. I used thin alphatic glue on the wing and tail. The wings were joined with ambroid, rib A added and the dihedral set. Gussets were added between rib A and the LE and TE and a 1/8 by 1/16th balsa reinforcement is added behind the LE in the bay that supports the wing guns. I goofed and added more dihedral than I meant to, the plans show 1-1/8" per panel, I read this as 1-7/8. 1-1/2 would be about right.

The photos show how I modified the formers. The first step was to notch the longerons (keels) 1/16th wide and 1/16th deep on the inside at the fromer locations defined by the dotted lines. Symmetry allows one to accurately determine the center line of the formers while the other notch positions may not be correct. So the formers were notched 1/16 wide and 1/8th deep on the top and bottom only. The first former #4 is notched 3/16th deep and the longeron is not notched at this position.

The upper and lower longerons were glued together at the rear. The fomers now were slid into place on the upper and lower keels. Don't glue it! Friction will hold it. The side longerons are slid in place roughly where the are shown on the formers. There are no notches in them yet. After aligning things by eyeball mark the formers where the side longerons line up. Take it all apart and notch the formers 1/8th deep on the marks. Reassemble it to check the notches, and then take it apart again.

Now add the 1/16th sq braces to the formers and cut the holes for rubber clearance and lightening. Since former # 5 is nearly round and up where rubber clearance is critical, a large ellipse is cut out and a hoop of .007x.063 carbon fiber glued inside with cyano. Carefully sand the edges smooth, exposed carbon fiber can act as a knife on rubber. Former 4 is left whole

Now reassemble everything and hit it with cyano except for the bottom of formers 6 and 8. I cut the bottom longeron just ahead of the wing and jogged it up 3/32" to provide wing incidence. The bottom notches in formers 6&8 were deepened to accommodate this.

You can now mark the stringer positions notch them and add the stringers. I filled in between the stingers between formers 4 and 5 with 1/16th balsa. On the top where the cowl guns go, I used 3/16ht sheet.

I drilled a 1/16th hole in a hard wood block and

glued in a length of 1/16 OD brass tubing with 3/32" extending above the surface. I then punch a 1/16th dia hole in a piece of 1/16th balsa and place it over the tubing on the block. Now I have a bearing for the OLFA circle cutter in the balsa. I cut five disks of 1-15/16" dia. I then set circle cutter to 1-1/2" dia. and cut the centers out of four of the disks to make rings. I assembled these into the cowl with white glue alternating the grain.

You could glue 1/2" dia 1/64th ply disks cut with the circle cutter on either side of the rear disk aligning the 1/16th dia hole. Then mount it on a Dremel mandrel and stick it in a drill press to turn the radius of the cowl. I just glued the cowl on the front of former 4 and sanded it by eye ball.

The kit features a paper oil cooler chin radiator, I replaced this with hard balsa as gear up landings take it on the chin.

The 1/64th ply facing disk has the square hole for the nose block cut into it before it is glued to the rear of the cowl. Fit up the square1/4" basswood block to it by sanding until you have a tight fit. When the ply facing is glued to the cowl it provides a template to cut the rubber clearance hole in the back of the cowl and former 4. Check the fit of the basswood block in the rubber clearance hole which is now over 1/8 thick and when hardened with cyano will assure a snug fit.

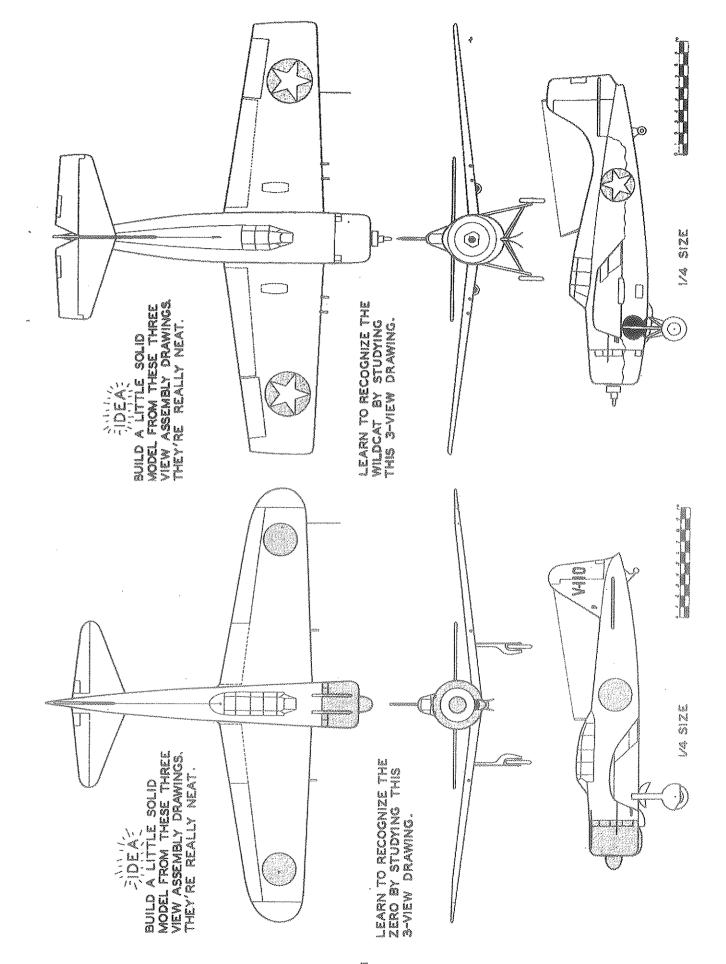
You can now assemble the nose block by glueing the square block and thrust button support ring to the 1/16th ply disk. Of course you need a "S" hook and clutch.

The paper canopy fit well, but I don't like the opaque look of it. I copied the canopy pattern to a transparency (viewgraph) film. Now the structure of the longerons and thick formers showed up and offended me. I laminated the top of formers 7 and 8 from three layers of 0.020 x0.063 basswood. Now these 1/16th square hoops are a lot less offensive. To locate former 7, I notched the out side of the top longeron, slid the hoop in place and glued the bottom to the stringers with gussets. I then cut the upper longeron off from the front of the canopy location to the back. I then cut down former 8 to form a low deck and added the hoop. A piece of vellum is used in this area. It would have been easier to modify former 8 before the final assembly if I had known I was going to do it.

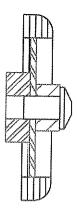
It turns out the balsa wing fillets don't fit but are easy to trim to shape. You really need to make a paper fairing to blend this to the fuselage.

The side longerons end just ahead of the juncture of the upper and lower vertical longerons. This so confused me as a kid that I tried to glue them in 3/8" rearward. If you extend the rear end of the side longerons a bit they will over lap the vetical longerons just as the rest of E-series do. Just sand them each 1/32 aft of the printed length to provide a 1/16 notch to fit the vertical longerons.

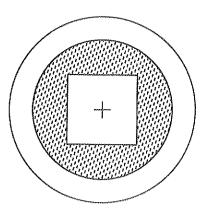
I haven't applied color to the model yet but the all up airframe weight is 22 grams and it balances on the spar with a 6' peck prop. Let's say 24 grams complete. 8 grams of rubber will give 25% power. Four strands of 3/32 rubber 30 inches long will do the job. That's good for over 2000 turns. It will fly a damn site better than the one I built in 1945.



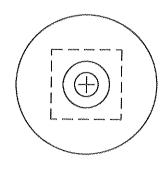
COWL AND NOSE BLOCK ARRANGEMENT FOR COMET ZERO



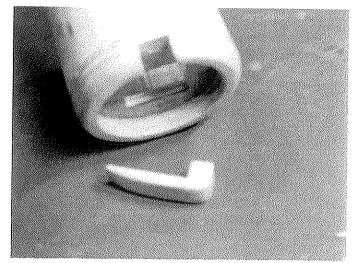
Cross section of cowl with nose block and thust button



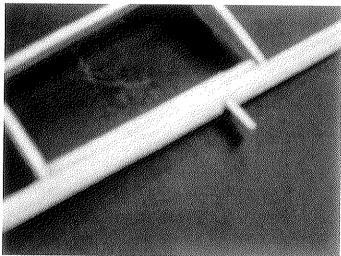
Cowl with out nose block showing hole in 1/64 ply for nose block



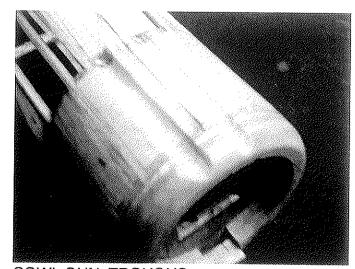
Nose block without thust button made from 1/16 plywood and 1/4" basswood. Hole for thust button is 1/4"



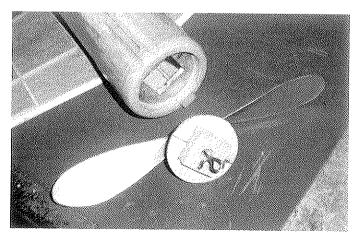
HARD BALSA AIR SCOOP



WING GUN SUPPORT



COWL GUN TROUGHS



WORKING END OF NOSE BLOCK NOTE THE REVERSE "S" HOOK